



Second Committee Draft (2CD) – Marked version

Project: Revision of R 16-1:2002 (*see BIML note on p3*)
Title: R xxx *Non-invasive non-automated sphygmomanometers*
Part 2: Test procedures

Date: 14 December 2018
Document number: TC18_SC1_P1_N011
Supersedes document: TC18_SC1_P1_N008

Project Group: OIML TC 18/SC 1/p 1
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Circulated to P- and O-members and liaison international bodies and external organizations for:

☐ ☐ Discussion at (date and place of meeting):

☐ ☐ Comments by:

☐ ☒ Vote (P-members only) and comments by: **14 March 2019**

Explanatory note

According to OIML B6 “Directives for OIML technical work”, each recommendation shall be reviewed every five years after its publication by the responsible TC/SC to decide whether it should be confirmed, revised, or withdrawn. The present (old) R16 which TC18/SC1 is responsible for was published in 2002, and it's identified that there are a few technical conflicts between new ISO/IEC standard and OIML R16. To avoid different requirements worldwide on blood pressure instruments, the secretariat started the work on drafting R16-1 “*None-invasive mechanical sphygmomanometers*” after the project of revision was approved at the 43rd CIML Meeting held in October 2008 in Sydney.

During this work, the secretariat received dozens of comments from member nations and liaisons. Therefore, we wish to express our most sincere thanks for all experts' kindness. After arrangement, a lot of proposal has been accepted and published in this current version.

The main changes proposed to R16-1 are the following:

- OIML R16-1 should be revised into three parts according to OIML B6, and now OIML R16-2 is refer to part 2 Test procedures;
- “Mechanical Sphygmomanometer” is replaced by “Non-automated Sphygmomanometers” to clarify the main distinction between types of Sphygmomanometers. This is also an argument consistent with the new ISO/IEC standards;
- Those terms that are no longer used on the context are deleted;
- “A manual system for applying and releasing pressure” is replaced by “a pneumatic system” to correspond with the term and also leave some room for electro-mechanical control;
- The metrological requirements on MPE no longer distinguish between “the first time” and “in use”, and the value is put at “0.4kPa(3mmHg)” finally in consideration of the recent technical developments and health care concerned;
- In consideration of environmental and health protection, the requirement on internal diameter of the mercury tube is deleted to encourage an approach to reduce the total mercury volume;
- Parts of safety requirements are clarified in agreement with or according to the new ISO/IEC standards;
- Verification no longer distinguish between “initial” and “subsequent”;
- Additional technical parameters of some devices in test procedures are given;

The present document constitutes the second Committee Draft (2CD). It was drawn up on the basis of the conclusions of comments from member nations on the first Committee Draft circulated since July 2011. Definitions and references related to the International vocabulary of metrology – Basic and general concepts and associated terms (VIM) have been modified according to the 2012 edition.

BIML note

The existing R 16 is published in two parts:

R 16-1 *Non-invasive mechanical sphygmomanometers*, and

R 16-2 *Non-invasive automated sphygmomanometers*.

These are being revised under two separate projects: TC 18/SC 1/p 1 and TC 18/SC 1/p 2 respectively.

The existing part numbering of R 16 is not consistent with current OIML practice. All Recommendations are now published with separate parts for the metrological and technical requirements (designated R xxx-1), test procedures (designated R xxx-2), and test report format (designated R xxx-3). To avoid confusion with the existing numbering of R 16, on completion of the two projects, the existing R 16-1 and R 16-2 will be replaced by two separate Recommendations with new numbers and each having three parts:

- | | |
|---------|---|
| R xxx-1 | <i>Non-invasive non-automated sphygmomanometers – Metrological and technical requirements</i> |
| R xxx-2 | <i>Non-invasive non-automated sphygmomanometers – Test procedures</i> |
| R xxx-3 | <i>Non-invasive non-automated sphygmomanometers – Test report format</i> |
| R yyy-1 | <i>Non-invasive automated sphygmomanometers – Metrological and technical requirements</i> |
| R yyy-2 | <i>Non-invasive automated sphygmomanometers – Test procedures</i> |
| R yyy-3 | <i>Non-invasive automated sphygmomanometers – Test report format</i> |

This CD has been re-numbered in line with this arrangement.

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Foreword

The International Organization of Legal Metrology (OIML) is a worldwide, intergovernmental organization whose primary aim is to harmonize the regulations and metrological controls applied by the national metrological services, or related organizations, of its Member States. The main categories of OIML publications are:

International Recommendations (OIML R), which are model regulations that establish the metrological characteristics required of certain measuring instruments and which specify methods and equipment for checking their conformity; the OIML Member States shall implement these Recommendations to the greatest possible extent;

International Documents (OIML D), which are informative in nature and intended to improve the work of the metrological services;

International Basic Publications (OIML B), which define the operating rules of the various OIML structures and systems;

International Guides (OIML G), which are informative in nature and which are intended to give guidelines for the application of certain requirements to legal metrology.

OIML Draft Recommendations, Documents and Guides are developed by Technical Committees or Subcommittees which are formed by the Member States. Certain international and regional institutions also participate on a consultation basis. Cooperative agreements are established between the OIML and certain institutions, such as ISO and the IEC, with the objective of avoiding contradictory requirements; consequently, manufacturers and users of measuring instruments, test laboratories, etc. may simultaneously apply OIML publications and those of other institutions.

International Recommendations, Documents and Guides are published in French (F) and English (E) and are subject to periodic revision.

Additionally, the OIML participates in the publication of **Vocabularies (OIML V)** and periodically commissions legal metrology Experts to write **Expert Reports (OIML E)**. Expert Reports are intended to provide information and advice to metrological authorities, and are written solely from the viewpoint of their author, without the involvement of a Technical Committee or Subcommittee, nor that of the CIML. Thus they do not necessarily represent the views of the OIML.

This publication - reference OIML R xxx, edition 201X (E) - was developed by the OIML Technical Subcommittee TC 18/SC 1 *Blood pressure instruments*. It was approved for final publication by the International Committee of Legal Metrology in 201X and supersedes OIML R 16-1:2002 (E).

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Non-invasive Non-automated Sphygmomanometers

Part 2: Test procedures

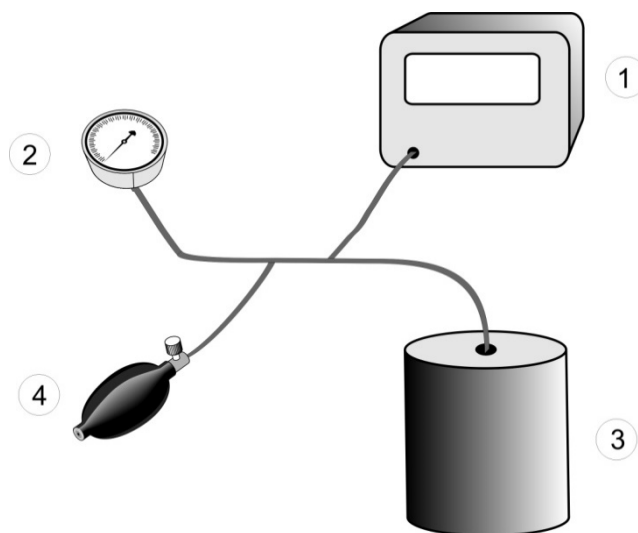
A.1 Test for the maximum permissible errors of the cuff pressure indication

A.1.1 Apparatus

- rigid metal vessel with a capacity of $500 \text{ ml} \pm 25 \text{ ml}$;
- calibrated reference manometer with maximum permissible error within $\pm 0.1 \text{ kPa}$ ($\pm 0.8 \text{ mmHg}$);
- pressure generator, e.g. ball pump (hand pump) with a deflation valve;
- T-piece connectors;
- hoses with an overall length of no more than 600 mm.

A.1.2 Procedure

Replace the cuff with the vessel. Connect the calibrated reference manometer by means of a T-piece connector and hoses to the pneumatic system (see Figure 21). After disabling the electromechanical pump (if fitted), connect the pressure generator into the pressure system by means of another T-piece connector. Carry out the test in pressure steps of not more than 7 kPa (50 mmHg) between 0 kPa (0 mmHg) and the maximum pressure of the scale range.



1 - Reference manometer; 2 - the device to be tested;
3 - Metal vessel; 4 - Pressure generator

Figure 21 Measurement system for determining the limits of error of the cuff pressure indication

A.1.3 Expression of results

Express the results as the differences between the indicated pressure of the manometer of the device to be tested and the corresponding readings of the reference manometer (see B.2).

A.2 Test for the influence of temperature on cuff pressure indication

A.2.1 Apparatus

- apparatus as specified in A.1.1; plus
- a climatic chamber, Non-uniformity of temperature within ± 1 °C, Instability of temperature within ± 1 °C, Non-uniformity of relative humidity within $\pm 5\%$, Instability of relative humidity within $\pm 5\%$.

A.2.2 Procedure

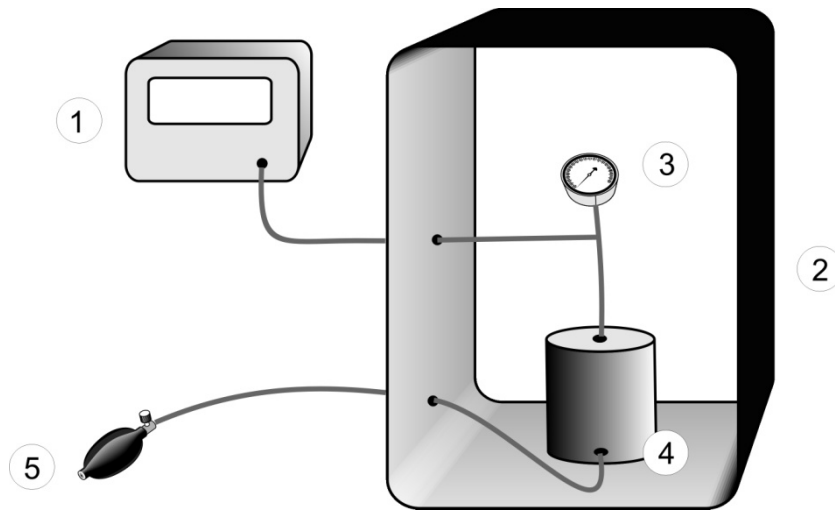
Replace the cuff with the vessel.

Connect the calibrated reference manometer by means of a T-piece connector to the pneumatic system (see Figure 32). After disabling the electro-mechanical pump (if fitted), connect the additional pressure generator into the pneumatic system by means of another T-piece connector.

For each of the following combinations of temperature and humidity, condition the device for at least 3 h in the climatic chamber to allow the device to reach steady conditions:

- 10°C ambient temperature, 85 % relative humidity (non-condensing);
- 20°C ambient temperature, 85 % relative humidity (non-condensing);
- 40°C ambient temperature, 85 % relative humidity (non-condensing).

Carry out the test of the cuff pressure indication as described in A.1.2 for each of the combinations of temperature and humidity mentioned above.



1 - Reference manometer 2 - Climatic chamber
3 - Manometer of the device to be tested 4 - Metal vessel
5 - Pressure generator

Figure 32 Measurement system for determining the influence of temperature

A.2.3 Expression of results

Express the results as the differences between the indicated pressure of the manometer of the device to be tested and the corresponding readings of the reference manometer (see B.4) at the relevant temperature value.

A.3 Test for the maximum permissible error after storage

A.3.1 Apparatus

Apparatus as specified in [A.2.1](#).

A.3.2 Procedure

Replace the cuff with the vessel. Connect the calibrated reference manometer by means of a T-piece connector to the pneumatic system (see Figure 3). After disabling the electro-mechanical pump (if fitted), connect the additional pressure generator into the pneumatic system by means of another T-piece connector. ~~Store~~ ~~Unpack the non-automated sphygmomanometer and store~~ the instrument under test ~~for 24 h at a temperature of -20 °C and subsequently for 24 h at a temperature of 70 °C and a relative humidity of 85 % (no condensing) conditions in R16-1 5.2.~~

Note: This is one ~~test procedure~~ and not two separate ~~tests~~ ones.

~~Carry out the test in pressure steps of not more than 7 kPa (50 mmHg) between 0 kPa (0 mmHg) and the maximum pressure of the scale range.~~

After at least one hour at a temperature of $20\text{ °C} \pm 5\text{ °C}$, carry out the test according the procedure in [A.1.2](#).

A.3.3 Expression of results

Express the results as the differences between the indicated pressure of the manometer of the device to be tested and the corresponding readings of the reference manometer (~~see B.3~~).

A.4 Test for air leakage of the pneumatic system

A.4.1 Apparatus

- rigid metal cylinder of an appropriate size (see [R16-1 6.1](#));
- pressure generator, e.g. Ball pump (hand pump) with a deflation valve;
- ~~time measuring device with maximum permissible error of 0.1s.~~

A.4.2 Procedure

Wrap the cuff around the cylinder.

Note: Electro-mechanical pumps which are part of the device may be used for the test.

Carry out the test over the whole measuring range at at least ~~five~~ ~~three~~ equally spaced pressure steps (e.g. 7 kPa (50 mmHg), ~~13 kPa (100 mmHg)~~, 20 kPa (150 mmHg), ~~27 kPa (200 mmHg)~~ and 34 kPa (250 mmHg)). Test the air leakage over a period of 5 min and determine the measured value from this.

A.4.3 Expression of results

Express the air leakage as the rate of the pressure loss per minute.

A.5 Test for pressure reduction rate for deflation valves

A.5.1 Apparatus

- T-piece connector;
- calibrated reference manometer with signal output and maximum permissible error within $\pm 0.1\text{ kPa}$ ($\pm 0.8\text{ mmHg}$);

- artificial limbs (see Notes under [A.5.2](#));
- recording unit.

[A.5.2](#) Procedure

Measure the pressure reduction rate either on human limbs or artificial limbs.

Note 1: The intention is to use artificial limbs, but measurements performed with human volunteers are acceptable.

Note 2: It is intended that the properties of the artificial limbs reflect some elastic properties of human limbs.

Because cuff deflation rate may be influenced by the way that a cuff is applied, the cuff should be applied and removed for each of at least ten repeated measurements, on at least two different limb sizes. These two limb sizes should be equal to the upper and lower limits of limb circumferences for which a particular size of cuff is recommended to be used. A resetting of the deflation valve is permitted during the test.

Connect the calibrated reference manometer to the cuff by means of a T-piece connector. Connect the output of the calibrated reference manometer to the recording unit.

Plot the pressure reduction in the form of a pressure curve as a function of time.

[A.5.3](#) Expression of results

Determine the rate of pressure reduction by graphical evaluation (by drawing tangents) at the pressure values of 8.0 kPa (60 mmHg), 16.0 kPa (120 mmHg) and 24.0 kPa (180 mmHg). The pressure reduction rate is the mean value calculated separately for these three pressure values and for the various limb circumferences.

[A.6](#) Test for rapid exhaust

[A.6.1](#) Apparatus

- rigid metal cylinder of an appropriate size (see [R16-1](#) 6.1);
- pressure generator [if necessary](#), e.g. ball pump (hand pump) with a deflation valve;
- T-piece connector;
- time measuring device with ~~minimum resolution~~ maximum permissible error of 0.1s.

[A.6.2](#) Procedure

Carry out the test with the vessel in place of the cuff.

Connect the calibrated reference manometer by means of a T-piece to the pneumatic system. Inflate to the maximum pressure and open the rapid exhaust valve. [Measure the time between the pressure values specified in \[R16-1\]\(#\) 6.2.3.](#)

[A.6.3](#) Expression of results

~~Measure the time between the pressure values specified in [6.2.3](#).~~

[Express the result as the time for the pressure reduction from 35 kPa to 2 kPa \(260 mmHg to 15 mmHg\)](#)

[A.7](#) Test for the thickness of the scale marks and the scale spacing

[A.7.1](#) Apparatus

- scaled magnifying lens or similar device.

A.7.2 Procedure

Determine the thickness of the scale marks and the scale spacing in at least three different areas of the scale using the scaled magnifying lens.

A.8 ~~Method of test for the internal diameter of the mercury tube~~ Test for security against mercury losses**A.8.1 Apparatus**

~~• limit plug gauges or similar devices, with a tolerance less than 0.05 mm.~~

- collecting vessel of an adequate size;
- calibrated reference manometer, with a nominal range up to at least 41.3 kPa (400 mmHg) and maximum permissible error within ± 0.13 kPa (± 1.0 mmHg);
- T-piece connector;
- pressure generator, e.g. ball pump (hand pump) with a deflation valve;
- time measuring device with maximum permissible error of 0.1s.

A.8.2 Procedure and evaluation

~~Test the nominal internal diameter of the tube at each end by using the limit plug gauge.~~

Place the sphygmomanometer to be tested in the collecting vessel. Connect the pressure generator and a T-piece connector attached to a calibrated reference manometer directly to the hose leading to the mercury reservoir. Use the pressure generator to raise the pressure in the manometer to 13.3 kPa (100 mmHg) greater than the maximum indicated scale reading on the test manometer. Maintain this pressure for 5 s and then release the pressure in the system.

Check that no mercury has spilled.

A.9 Test for the influence of the mercury stopping device**A.9.1 Apparatus**

- pressure generator, e.g. ball pump (hand pump) with a deflation valve.
- time measuring device with maximum permissible error of 0.1s

A.9.2 Procedure and evaluation

Connect the pressure generator directly to the hose leading to the mercury reservoir, i.e. without connecting a cuff. When a gauge pressure of more than 27 kPa (200 mmHg) has been reached, occlude the tube and remove the pressure generator.

After removing the occlusion from the tube, measure the time taken for the mercury column to fall from the 27 kPa (200 mmHg) mark to the 5 kPa (40 mmHg) mark.

Check that the exhaust time does not exceed 1.5 s.

A.10 Test for the hysteresis error of aneroid manometer**A.10.1 Apparatus**

- rigid metal vessel, with a capacity of 500 ml ± 25 ml;
- calibrated reference manometer with maximum permissible error within ± 0.1 kPa (± 0.8 mmHg);
- pressure generator, e.g. ball pump (hand pump) with a deflation valve;
- T-piece connectors;
- time measuring device with maximum permissible error of 0.1s.

A.10.2 Procedure

Replace the cuff with the vessel.

Connect the calibrated reference manometer by means of a T-piece connector to the pneumatic system. After disabling the electromechanical pump (if fitted) connect the additional pressure generator into the pneumatic system by means of another T-piece connector.

Test the device with increasing pressure steps of not more than 7 kPa (50 mmHg) to the scale maximum, at which point hold the pressure for 5 min and then decrease it by the same steps. **Do not tap on the manometer housing to reduce the friction to move the pointer.**

Disconnect the calibrated reference manometer during the 5 min at maximum pressure, **if it has elastic sensing elements.**

A.10.3 Expression of results

Express the results as the difference between the indicated values on the manometer at the same test pressure steps when increasing the pressure and when decreasing the pressure.

A.11 ~~Method of test for the construction~~ Test for durability of aneroid manometers**A.11.1 Apparatus**

- alternating pressure generator, which generates a sinusoidal pressure variation between 3 kPa and 30 kPa (20 mmHg and 220 mmHg) at a maximum rate of 60 cycles per minute.

A.11.2 Procedure

Carry out the procedure specified in A.1.

Connect the aneroid manometer directly to the alternating pressure generator and perform 10 000 alternating pressure cycles.

One hour after the stress test carry out the procedure as specified in A.1 at the same test pressure levels as before the stress test.

A.11.3 Expression of results

~~Express the results as the differences between the indicated values on the manometer at the same test pressure steps before and after the stress test.~~

~~Express the results as the changes between the indicated values on the manometer at the same test pressure steps before and after the stress test.~~

Express the results as the changes Δ_{physt} between the indicated values on the manometer at the same test pressure steps on deflation p_{down} and on inflation p_{up} , using the equation $\Delta_{\text{physt}} = p_{\text{down}} - p_{\text{up}}$.