





# **OIML Member State**

Czech Republic

OIML Certificate No. R76/2006-A-CZ1-25.01

# **OIML CERTIFICATE ISSUED UNDER SCHEME A**

## **OIML Issuing Authority**

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**Identification of the certified type** (the detailed characteristics will be defined in the additional pages)

Non-automatic weighing instrument, single range type PW 134

**Designation of the module** (*if applicable*)

This OIML Certificate attests the conformity of the above identified type (represented by the sample(s) identified in the OIML type evaluation report) with the requirements of the following Recommendation of the International Organization of Legal Metrology (OIML):

OIML R 76

Edition (year): 2006

For accuracy class (if applicable): IIII

Verze 20-001

Page 1 of 10 pages

This OIML Certificate relates only to metrological and technical characteristics of the type of measuring instrument covered by the relevant OIML Recommendation identified above.

This OIML Certificate does not bestow any form of legal international approval.

The conformity was established by the results of tests and examinations provided in the associated reports:

Test report No. 6012-PT-R0011-25 dated 2.4.2025 that includes 50 pages. Test report No. 8551-PT-E0217-24 dated 30.11.2024 that includes 42 pages. Test report No. 8552-PT-S0002-25 dated 27.3.2025 that includes 10 pages

OIML type evaluation report 0511-ER-N102-23 dated 3.4.2025 that includes 10 pages.

The technical documentation relating to the identified type is contained in documentation file:

0511-UL-N102-23

#### **OIML Certificate History**

| Revision No. | Date         | Description of the modification |
|--------------|--------------|---------------------------------|
| -            | 7 April 2025 | Issuing of certificate          |
|              |              |                                 |
|              |              |                                 |
|              |              |                                 |

**The OIML Issuing Authority** RNDr. Pavel Klenovský Director of Certification Body

Date: 7 April 2025



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#### **1 INSTRUMENT NAME AND DESCRIPTION**

PW 134 is a portable weighing instrument designed for determining the weight of wheels, axles, and the total weight (gross vehicle weight) of road vehicles. The weighing instrument operates in non-automatic mode with a single weighing range.

#### 1.1 Weighing instrument modules

The weighing instrument consists of the following parts (modules):

- Weighing platforms, which are load receptors with integrated load cells. In a vehicle weighing system, a pair of weighing platforms is typically used;
- Levelling pads (usually plastic mats) for installing the portable weighing device on the roadway surface. Levelling mats keeps the vehicle or its double / triple axles at the same level weigh weighing pads during weighing. Alternatively, the levelling pads can be replaced by inserting the weighing platforms into a base frame (see 5.1.5 for details) embedded in the roadway surface;
- Indication unit with legally relevant software (LRSW): WSERVER, WTERMINAL, and Firmware PSU.

#### **2** WEIGHING INSTRUMENT DESIGN

#### 2.1 Mechanical design of the load receptor

The weighing platforms, which are the load receptors of the PW 134 weighing instrument, are sandwich structures consisting of a base plate fitted with strain gauge load cells and a bottom cover plate with supports for the load sensors.



Figure 1: Cross-section of the weighing platform with indication unit module connected on the left side

On the side bar of the weighing platform, there is a status LED indicating the operation of the scales and a cover for the calibration switch secured with a metrological seal – see further section 6.1.1. The platform can be optionally equipped with a spirit level for quick visual inspection of the correct placement of the platforms on the weighing zone.

A PSU module (Platform Scale Unit) with an integrated A/D, temperature sensor and a platform tilt sensor are inbuilt into the weighing platform as shown in the following Figure:





Figure 2: Load cell board and electronics inside weighing platform

#### 2.2 Electronics

The weighing instrument electronics consist of three hardware modules:

| Board     | Description  | Location                              | LRSW               |
|-----------|--|---------------------------------------|--------------------|
| PSU       | Platform Scales Unit<br>Data acquisition module from load,<br>temperature and tilt sensors | Weighing platform                     | Firmware PSU       |
| CBU       | <b>Communication Battery Unit</b><br>Battery charging and wireless<br>communication module | Communication unit<br>Indication unit |                    |
| Indicator | Indication Unit with display and keyboard  | Indication unit                       | WSERVER, WTERMINAL |

Table 1: Hardware modules

## 2.2.1 Detachable electronic units

A Communication unit for wireless data transmission or an Indication unit can be connected to the weighing platform. Both units contain a rechargeable battery power source.

| Module  |  | Communication<br>with platforms              | Communication with<br>external clients |
|---|--|--|--|
| Communication unit  | Rechargable<br>battery<br>Communication<br>and battery<br>management   | Cable<br>(RS-485)<br>Wireless<br>(Bluetooth) |  |
| Indication unit<br>(incl. also communication<br>circuits) | RS-485 / DC<br>Rechargable<br>battery<br>Display + keys<br>Communication<br>and battery<br>management<br>Wi-Fi | Cable<br>(RS-485)<br>Wireless<br>(Bluetooth) | Ethernet or Wi-Fi                      |

Table 2: Detachable electronic modules

# OIML Certificate No. R76/2006-A-CZ1-25.01

# 2.3 **Principle of operation**

Low-level signals from the load sensors are routed through summing boards to a single output with a load cell bridge function. This is connected to the input of the PSU module, converted to digital signal and transmitted via secured protocol to the Indication unit over the RS-485 bus. Each weighing platform can be connected to:

- another weighing platform (multiple platforms can be chained in this way),
- or a Communication unit with a CBU module,
- or an Indication unit, which contains both a CBU module and an indicator.

# 2.4 Wired or wireless communication

EIA-485 bus is used for chain connection of weighing platforms leading to the Indication unit. Connection is established by cable or wirelessly by Bluetooth, as shown in the following diagrams:







Figure 4: Configuration with a pair of platforms communicating wirelessly with the Indication unit via Bluetooth technology. The Indication unit may communicate further with external SW clients via Ethernet or Wi-Fi interface.

# **3 SOFTWARE**

The legally relevant software of the scales and its security meet the requirements of the WELMEC 7.2:2023 software guide.

The software of the Indication unit is based on a client-server architecture. WSERVER application acts as the server, to which external client applications can connect. The structure of the legally relevant software - LRSW and the software of external clients (not belonging to the LRSW) is evident from the following block diagram:



Figure 5: Software block diagram

## 3.1 Software modules and their functions

#### 3.1.1 PSU Firmware

The PSU firmware is LRSW that collect data from sensors and reply to data requests coming from the Indication unit. It is stored in the integrated secured EEPROM memory of the PSU module. PSU modules are paired with a specific indication unit during the manufacturing process by a unique key that allows the paired PSU module to communicate only with that specific indication unit.

## 3.1.2 OS Linux - Debian distribution with LinuxRT extension

The single chip computer (SoC) of the indication unit runs the closed Linux Debian operating system with the LinuxRT extension. Access to the operating system functions and interfaces of the SoC computer beyond selected functions of the weighing device is prohibited at the operating system level.

## 3.1.3 WSERVER

The WSERVER application establishes and controls communication with paired PSU modules via the UART interface (TTL or EIA-485). The indicator unit with LRSW WSERVER acts as the Master device on the bus.

3.1.3.1 WSERVER LEGALLY RELEVANT FUNCTIONS

- Weighing in static mode WSERVER performs data collection from paired PSU units.
- Storing weighing records in the internal integrated DSD memory.
- Selecting LRD from DSD memory and displaying them on the indicator unit display. The WTERMINAL application provides the display's graphical interface and keyboard commands.
- During calibration and verification process, WSERVER stores the LRF parameters created by the Service client WSERVICE see article 3.5.for details.

## 3.1.4 WTERMINAL

WTERMINAL is LRSW serving HID devices – it ensures the display of LRD provided by the WSERVER application on the indicator unit display, menu navigation, and operation of the indicator unit keyboard.

## 3.2 Software identification by version number and CRC checksum

LRSW applications are identified by version number and CRC checksum. Software identification by version number:

- WSERVER: WSRV: 1.01.02
- WTERMINAL: WTRM: 1.01.03
- PSU Firmware: PSU 01-nn: 1.07.00 (where "nn" is the number of paired platforms)

The CRC checksum has 8 characters in hexadecimal format:

- WSRV: 42A43767
- WTRM: D7142A48
- PSU 01-02: 3C376769, 4E234828

When the indicator unit starts, the CRC of LRSW WSERVER, WTERMINAL, and the PSU EEPROM memory data area are calculated and then compared with the stored value. If the values do not match, an error message is displayed and weighing is disabled.

The display of LRSW version numbers and their CRCs are included in the indicator's start-up sequence. These data are also accessible during system operation from the indicator user menu.

## 3.3 Adjustment number mechanism

To prevent unauthorised changes to LRF parameters, the system is further protected by an adjustment number mechanism. Changes to LRF parameters always result in a new adjustment number generated by the LRSW **WSERVER application, which is displayed** upon start-up of the indication unit:

| USRUE   | 1.01. | 02<br>03<br>1.07.00<br>04B0F832 |
|---------|-------|---------------------------------|
| WTRM:   | 1.01. | 03                              |
| PSI 61. | -97:  | 1.07.00                         |
| Adjust  | Ho.:  | 04B0F832                        |

Figure 6: Displaying of Adjustment number

#### 3.4 Storage and displaying of Legally relevant data

LRD generated during the weighing process are automatically stored in the integrated DSD memory of the indication unit upon completion of weighing. External access to the DSD memory (excluding access controlled by the LRSW WSERVER application) is disabled.

The data in the DSD memory is secured against intentional and unintentional changes by a checksum. After each write to the DSD memory, the checksum value is recalculated and stored in the LRSW WSERVER configuration.

Quantity of stored weighing records is set to 1 000 000 by default (can be changed in factory parameters). Viewing records in the DSD memory is possible by client's query to WSERVER. WSERVER reply with data dump from the DSD to display of the Indication unit or to communication interface.

## 3.5 Service client WSERVICE and adjusting of LRF parameters

The WSERVICE service client provides functions for servicing and calibration of the scales, and adjusting their LRF parameters. Writing LRF parameters to the DSD memory is performed exclusively by the WSERVER.

|                                      | 200kg, 31%  | 6 1+2 = 40010. 4<br>1+2 = 30002kg |  | and the second |
|--------------------------------------|-------------|-----------------------------------|--|--|
| Min 2 - Min 2 -<br>Max 1 - Max 2 - 1 | 5000kg, 318 | E 1+2 = 33632kg                   | r - J - Johy FB Test   | F10 Ze   |
| Time                                 | Total lig   | Error # Error tout                | Weigh configuration  | >  |
| 363 28.03.2025 P128:08               | 8 580       | 0 OK                              |  |  |
| 364 28:03.2025 9:38:30               | 8 600       | 0 OK                              | Weigh type   |  |
| 365 28.03.2025 9:38:45               | 8 560       | 2 OK                              |  |  |
| 366 28.03 2025 9:36:59               | 8 600       | 0 OK                              | RS485-Ch0/1 2 channels 2 receptors 200 Hz  | ange_  |
| 367 28.03 2025 9:39:25               | 8 560       | 9 OK                              |  |  |
| 368 26.03.2025 9:39:47               | 8 560       | 0 OK                              | Digits processing Measurement processing (Seigh parameters Static weighing) Dunanic weigh  | ighing   |
| 369 28,03 2025 10:07:5               | 5 25 440    | 0 OK                              |  |  |
| 370 28,03 2025 10:08:5               | 5 16 420    | 0 OK                              |  |  |
| 371 28.03.2025 10:09:4               | 28 408      | 0 OK                              | Nax. drift in equilibrium state 0,5 d sec (0.5)  |  |
| 372 28.03.2025 10:11:0               | 5 16 390    | 0 OK                              | and the second sec |  |
| 373 28.03.2025 10:11:5               | 7 16 420    | 0 OK                              | Max. drift of zero level (zero tracking) 0.25 d (0moff) (0.25)   |  |
| 374 26.03.2025 10:12:5               | 15 380      | 0 OK                              |  |  |
| 373 28:03 2025 10:13:3               | 15 380      | 0 CK                              | Range of sample averaging 0,5 sec (0=off) (0.5)  |  |
|                                      |             |                                   | Time of stable equilibrium 2 sec (2)   |  |
|                                      |             |                                   |  |  |
|                                      |             |                                   | Period of automatic zero-setting 150 sec (D=off) (150)   |  |
|                                      |             |                                   |  |  |
|                                      |             |                                   | Max. positive range of zero-setting 41 %MAX (4)  |  |
|                                      |             |                                   | Max. negative range of zero-setting 21 %MAx (2)  |  |
|                                      |             |                                   | How negative range of zero-setting   |  |
|                                      |             |                                   | Zero level - upper limit 01 d (0)  |  |
|                                      |             |                                   | La summer and  |  |
|                                      |             |                                   |  |  |
|                                      |             |                                   | Zerc level - kower limit 0 d (0)   |  |

#### Verze 20-001

Page 7 of 10 pages

Changes to LRF parameters can be applied only when 'CAL' switch is activated on the weighing platform.

#### 4 TECHNICAL DATA AND METROLOGICAL CHARACTERISTICS

#### 4.1 Weighing platforms technical data

Weighing platforms are manufactured in several types, differing in max. capacity and dimensions of active surface:

| Туре | Capacity [kg]                         | Active surface [m | <b>m</b> ] |
|------|---------------------------------------|-------------------|------------|
|      |                                       | Length: 290 (-30  | ) +70)     |
| T05  | 5 000 / platform (one vehicle wheel)  | Width: 390 (-20   | ) +70)     |
|      |                                       | Height: 20 (-2    | +2)        |
|      |                                       | Length: 420 (-30  | +70)       |
| T10  | 10 000 / platform (one vehicle wheel) | Width: 715 (-20   | +70)       |
|      |                                       | Height: 20 (-2    | +2)        |
|      |                                       | Length: 420 (-30  | +70)       |
| T15  | 15 000 / platform (one vehicle wheel) | Width: 715 (-20   | +70)       |
|      |                                       | Height: 20 (-2    | +2)        |
|      |                                       | Length: 500 (-30  | +70)       |
| T20  | 20 000 / platform (one vehicle wheel) | Width: 900 (-20   | +70)       |
|      |                                       | Height: 22 (-2    | +2)        |

Table 3: Types of weighing platforms (dimensions without detachable electronic module)

Dimensional variability resulting from the customisation of mechanical parts do not affect the metrological characteristics or LRF of the scales.

The *Length* of the platform refers to the dimension measured in the direction of vehicle ride. The *Width* of the platform refers to dimension measured across the direction of vehicle ride.

#### METROLOGICAL CHARACTERISTICS

| Instrument - platform type | PW 134 -<br>T05 | PW 134 -<br>T10 | PW 134 -<br>T15 | PW 134 -<br>T20 |  |
|----------------------------|-----------------|-----------------|-----------------|-----------------|--|
| Accuracy class             |                 |                 |                 |                 |  |
| Max                        | 5 000 kg        | 10 000 kg       | 15 000 kg       | 20 000 kg       |  |
| Min                        | 100 kg          | 200 kg          | 200 kg          | 500 kg          |  |
| d = e                      | 20 kg           | 20 kg           | 20 kg           | 50 kg           |  |
| n                          | 250             | 500             | 750             | 400             |  |
| Temperature range          | - 20 to + 60°C  |                 |                 |                 |  |

Table 4: PW134 metrological characteristics

Min and Max, as shown in Table 4, determine the range of weight capacity *per wheel of the vehicle* (Min<sub>wheel</sub>, Max<sub>wheel</sub>).

For the weighing capacity range of one axle, the following formula applies:

 $Min_{axle} = 2 \times Min_{wheel}$ 

 $Max_{axle} = 2 x Max_{wheel}$ 

The weighing range for *the total vehicle weight* (Gross vehicle weight - GVW) is determined as the product of the weighing range of one axle and the maximum number of weighable axles  $(A_{max})$ .

 $Max_{GVW} = (2 \times Max_{wheel}) * A_{max}$ 

In the default configuration of PW 134 scales, the parameter  $A_{max} = 16$ . The value of  $A_{max}$  can be adjusted during the manufacturing process in the range  $16 \le A_{max} \le 99$ .

#### 4.2 **Power supply**

The scales are powered by direct current from an internal battery in the scale display unit or from an external adaptor (100-240 V, 50-60 Hz / 12 V DC), which also serves as a charger of the internal battery.

# 5 INTERFACES AND OPTIONAL PERIPHERAL DEVICES

The interfaces are described in Table 2.

PW134 weighing device can be equipped with optional auxiliary devices providing additional functions of the weighing device. These devices are connected to and controlled by external SW client running on an external device, typically on a PC with Windows OS or a tablet with Android OS. Peripheral devices and its data do not affect the LRD of the weighing instrument.

#### 5.1 Optional peripheral devices

#### 5.1.1 **Printing equipment**

The printing device ensures the printing of weighing tickets. The printed output contains an identifier enabling validation of the weighing record with LRD in the DSD memory of the indication unit.

#### 5.1.2 External display

The external display provides the display of vehicle weighing data and other information about the operation of the scales.

#### 5.1.3 Vehicle presence identification devices

Depending on the method of use of the scales, the scales can be equipped with an auxiliary device(s) for vehicle identification. Such devices include: RFID chip readers; photoelectric barriers; camera and ANPR systems; radar detectors (and others).

#### 5.1.4 Signalling devices

Various types of signalling devices, such as traffic lights, directional arrows, barriers, etc., allow the scale operator to control vehicle traffic over the scale.

#### 5.1.5 Scale base frame

The base frame of the scales, lined with a steel angle, is used to place the weighing platforms at the level of the road surface of the weighing zone so that the installation conditions specified in the user manual of the scales are respected. The bottom of the foundation must provide support for the weighing platforms over the entire surface of the bottom plate. Frame must be levelled to a plane in both longitudinal and transversal directions.

## 6 CALIBRATION, VERIFICATION AND SECURING OF THE WEIGHING INSTRUMENT

The metrological tests must be carried out according to national applicable regulations.

## 6.1 Securing components and verification marks

## 6.1.1 Securing the calibration switch on weighing platforms



Figure 8a, b: Calibration switch cover with area for securing mark (left) and uncovered switch (right)

The calibration switch 'CAL' cover is secured with a self-adhesive verification mark placed across one of the cover screws, as shown in Figure 8 on the left.

# 6.1.2 Main instrument label

The main instrument label with complete descriptive markings is located on the weighing instrument's indication unit. The label complies with clause 7.1 of the international recommendation OIML R 76. Following information are provided on the label:

| Platform 2 type - S/N<br>Certificate No.       | T15 - 10610004<br>TCM 128/YY- XXXX | Min wheel / axle [kg]                     | <br>Temp. range [°C]<br>Power supply   | <br>WTRM version<br>PSU 01-02 vers. | 1.01.03 |
|--|------------------------------------|---|--|-------------------------------------|---------|
| Platform 1 type - S/N<br>Platform 2 type - S/N |                                    | OIML R 134 class<br>Min wheel / axle [kg] | Oper. speed [km/h]<br>Temp. range [°C] | <br>WSRV version<br>WTRM version    | 1.01.02 |

Figure 9: Main label of the weighing instrument

The main label is secured with a verification mark.

# 6.1.3 Label on weighing platforms

Each of the weighing platforms is equipped with a label containing the basic platform parameters, the platform serial number, and the serial number of the indication unit with which the platform was paired during manufacturing.

|   | Instrument type     | PW 134 - platform  | Certificate No.          | TCM 128/YY- XXXX         | Max [kg] | 15 000 |
|---|---------------------|--------------------|--------------------------|--------------------------|----------|--------|
| $\left(\frac{\mathbf{V}}{TENZO}\right)$ | Platform type - S/N | T15 - 10610003     | Manufactured             | 2024                     | Min [kg] | 200    |
| I ENZO                                  | Producer            | TENZOVÁHY, SJ.O Ma | chátova 345/3 + 783 D1 C | Diomouc • Czech Republic | e [kg]   | 20     |

Figure 10: Label on weighing platform

The label is also secured with a verification mark.

