



### **OIML Member State**

The Netherlands



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Issuing authority

NMi Certin B.V.

Person responsible: M.Ph.D. Schmidt



Applicant and Manufacturer

**KROHNE Altometer** Kerkeplaat 12 3313 LC Dordrecht The Netherlands

Identification of the certified type

An ultrasonic gas meter

Type:

**ALTOSONIC V12 ALTOSONIC V12 Check ALTOSONIC V12D** ALTOSONIC V12D Check **ALTOSONIC V12E ALTOSONIC V12E Check** 

Characteristics

See following page(s)

This OIML Certificate is issued under scheme A.

This Certificate attests the conformity of the above identified type (represented by the sample(s) identified in the OIML Type Evaluation Report) with the requirements of the following Recommendation of the International Organization of Legal Metrology (OIML):

R 137-1:2012 "Gas meters"

Accuracy class

0,5 or 1,0 (depending on meter type, piping configuration and flow disturbance, see tables 1, 2 and 3 on the next page for a detailed overview)

This Certificate relates only to the metrological and technical characteristics of the type of measuring instrument covered by the relevant OIML International Recommendation identified above. This Certificate does not bestow any form of legal international approval.

This certificate and supporting reports comply with the requirements of OIML-CS-PD-07 clause 6.2.

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**Issuing Authority** 

NMi Certin B.V., OIML Issuing Authority NL1 6 June 2025

Certification Board

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The conformity was established by the results of tests and examinations provided in the associated reports:

- No. CVN-710381-01 Rev. 1a dated 25 March 2009 that includes 45 pages;
- No. NMi-14200114-01 dated 29 October 2014 that includes 18 pages;
- No. NMi 1902254-01 dated 21 December 2018 that includes 33 pages;
- No. NMi-1901377-01 dated 8 October 2019 that includes 22 pages;
- No. NMi-2408281-01 dated 31 January 2020 that includes 17 pages.
- No. NMi-2533860-01 dated 24 December 2020 that includes 12 pages.
- No. NMi-3666357-01 dated 6 June 2025 that includes 33 pages.

#### **Characteristics of the measuring instrument**

The general characteristics of the family of instruments are presented in table 1 (ALTOSONIC V12), table 2 (ALTOSONIC V12D), table 3 (ALTOSONIC V12E) and table 4 (all meter types). Table 5 presents the operating ranges per transducer type (all meter types). The flow characteristics are presented in table 6 (ALTOSONIC V12), table 7 (ALTOSONIC V12D), and table 8 (ALTOSONIC V12E).

All meter types, ALTOSONIC V12, ALTOSONIC V12D, and ALTOSONIC V12E can also be equipped with an additional non-metrological relevant index, meter types: ALTOSONIC V12 Check, ALTOSONIC V12D Check, and ALTOSONIC V12E Check.

The ALTOSONIC V12E has identical general specifications as the ALTOSONIC V12D. However, the ALTOSONIC V12E has an improved production design with a different inlet configuration and underwent additional testing to achieve a lower classification and higher Qmax speeds. For better differentiation compared to products already in use (on the market), the ALTOSONIC V12E has been introduced.

Table 1 General characteristics ALTOSONIC V12 and ALTOSONIC V12 Check

Characteristics					
	ALTOSONIC V12	Metrological relevant	5 horizontal reflecting measuring paths		
Path	ALTOSONIC V12	Optional, non-metrological relevant	Optional, 1 vertical reflect	ing measuring path	
configuration	ALTOSONIC V12	Metrological relevant	5 horizontal reflecting me	asuring paths	
	Check	Non-metrological relevant	1 vertical reflecting measuring path		
		Mild flow disturbances	10D - USM	0,5	
Accuracy	Accuracy ALTOSONIC V12,	Mild flow disturbances	2D - FC - 3D - USM	0,5	
class	ALTOSONIC V12 Check	Severe flow disturbances	2D - FC - 3D - USM	0,5	
		severe now disturbances	10D - USM	1,0	













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#### Table 2 General characteristics ALTOSONIC V12D and ALTOSONIC V12D Check

	Characteristics					
)		ALTOSONIC V12D	Metrological relevant	5 horizontal direct measuring paths		
	Path	ALTOSONIC V 12D	Optional, non-metrological relevant	Optional, 1 vertical reflecting measuring path		
	configuration	ALTOSONIC V12D	Metrological relevant	5 horizontal direct measuring paths		
	Check		Non-metrological relevant	1 vertical reflecting measuring path		
	Accuracy class ALTOSONIC V12D, ALTOSONIC V12D Check	Mild flow disturbances	2D - FC - 8D - USM <b>1,0</b>			
			Severe flow disturbances	2D - FC - 8D - USM <b>1,0</b>		

#### Table 3 General characteristics ALTOSONIC V12E and ALTOSONIC V12E Check

Characteristics					
	ALTOSONIC V12E	Metrological relevant	5 horizontal direct measuring paths		
Path	ALTOSONIC VIZE	Optional, non-metrological relevant	Optional, 1 vertical reflecting measuring pa		
configuration	ALTOSONIC V12E	Metrological relevant	5 horizontal direct measuring paths		
Check	Check	Non-metrological relevant	1 vertical reflecting measuring path		
Accuracy ALTOSONIC V12E,		Mild flow disturbances	5D - FC - 5D - USM	0,5	
Accuracy class	ALTOSONIC V12E Check	Severe flow disturbances	5D - FC - 5D - USM	0,5	

#### Remarks regarding table 1, 2 and 3:

- xxD = Minimal length of straight inlet/outlet piping (where x can be 0...9).
- FC = Flow conditioner.
- USM = Ultrasonic gas meter.

#### Hereinafter:

- the ALTOSONIC V12 & ALTOSONIC V12 Check are also referred to as ALTOSONIC V12 (Check);
- the ALTOSONIC V12D & ALTOSONIC V12D Check are also referred to as ALTOSONIC V12D (Check);
- the ALTOSONIC V12E & ALTOSONIC V12E Check are also referred to as ALTOSONIC V12E (Check).

# Table 4 General characteristics ALTOSONIC V12 (Check), ALTOSONIC V12D (Check) and ALTOSONIC V12E (Check)

Meter type	ALTOSONIC V12 (Check), ALTOSONIC V12D (Check) and ALTOSONIC V12E (Check)
Minimum – maximum flow rate	See table 6 - 8
Environmental classes	M1 / E2
Maximum pressure	See table 4
Ambient temperature range	-40 °C / +55 °C









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Gas temperature range	See table 4				
Intended for the measurement of	Natural gas				
Designed for	Condensing humidit	у			
Orientation	Horizontal, vertical up and vertical down (all orientations)				
Flow direction	Bi-directional				
Path angle	60° 80°				
Power supply voltage	24 V DC				
Software identification: - Version number - Checksum	KAFKA 2.0.0.0 D4F94254	KAFKA 2.0.0.1 F0591D45	KAFKA 2.0.0.2 0EE46EDA	KAFKA 2.0.0.3 0x3834247E	
	KAFKA 2.0.0.5 0xCF968C03	KAFKA 2.0.0.7 0x29DCEE4E			

#### Table 5 Operating ranges of the instrument per used transducer type

The gas temperature range and maximum operating pressure of the instrument is limited to the ranges as indicated below based on transducer type.

Transducer type [2]	Gas temperature range	Maximum pressure	Sound frequency	
ALTOSONIC V12 (Check),	T <sub>min</sub> T <sub>max</sub>	P <sub>max</sub>		
ALTOSONIC V12D (Check) & ALTOSONIC V12E (Check)	[°C]	[bar(g)]	[kHz]	
G5.00		150		
G5.01	-40 +70 <sup>[1]</sup>	431	1	
G5.02	-40 +/0 ***	204	1	
G5.03		431	270	
G6.00		150	270	
G6.01	-40 +100 <sup>[1]</sup>	431	1	
G6.02	-40 +100 11	204	7	
G6.03		431	1	
G7.01	-40 +100 <sup>[1]</sup>	150	330	
G7.04	-40 +100 ***	100	150	

#### Remarks regarding table 5:

- [1] The maximum gas temperature also depends on the chosen  $Q_{min}$  as specified in table 5 or 6. The resulting limiting value for  $T_{max}$  is normative.
- [2] For severe flow disturbances the transducers are flush mounted (no protrusion inside the meter housing).













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#### Table 6 General characteristics of the family of instruments - ALTOSONIC V12 (Check)

	ALTOSONIC V12 (Check)								
Pipe Si	ize	Min	imum		Maximum		Minimum	P <sub>min</sub> <sup>[4]</sup>	P <sub>max</sub>
Diameter Nominal	Associated internal bore <sup>[5]</sup>	$Q_{min}$ $T_{gas}$ $\leq 50~^{\circ}C$	$Q_{min}$ $T_{gas}$ $\leq 100~^{\circ}\text{C}$	Q <sub>max</sub> Mild & Severe disturbances	Q <sub>max</sub> Mild  disturbance	Q <sub>max</sub> <u>Severe</u> disturbance	Qt		
				<u>G5.00G6.03</u>	<u>G7.x</u>	<u>G7.x</u>	<u>All</u>		
NPS ["]	[mm]	[m³/h]	[m³/h]	[m³/h]	[m³/h]	[m³/h]	[m³/h]	[barg]	[barg]
4" (100 mm)	96	10	12	775	1010	910	39	1,0	
6" (150 mm)	144	16	30	1800	2280	2050	90	1,5	
8" (200 mm)	191	20	45	3100	4000	3600	155	2,0	
10" (250 mm)	239	25	80	4300	6000	5400	215	2,5	
12" (300 mm)	284	35	120	6400	8200	7380	320	3,0	
14" (350 mm)	312	45	150	8100	10500	9450	405	3,5	
16" (400 mm)	358	60	195	10100	13000	11700	505	4,0	According to table 5
18" (450 mm)	405	100	240	12400	16000	14400	620	4,5	
20" (500 mm)	448	150	285	14700	19000	17100	735	5,0	
24" (600 mm)	540	180	375	19400	25000	22500	970	6,0	
26" (650 mm)	585	250	500	21700	28000	25200	1085	7,0	
28" (700 mm)	633	300	600	24800	32000	28800	1240	7,0	
30" (750 mm)	708	400	800	27100	35000	31500	1355	7,0	

#### Remarks regarding table 6:

[1] If higher values are chosen for Q<sub>min</sub> or Q<sub>t</sub> and/or lower values for Q<sub>max</sub>, it has to be taken into account that:

- If ratio  $Q_{max}$  /  $Q_{min} \ge 50$ 

then:  $Q_{max} / Q_t \ge 10$ 

- If ratio  $Q_{max} / Q_{min} \ge 5$  and < 50

- then:  $Q_{max} / Q_t \ge 5$
- [2] The maximum  $Q_{max}$  depends on the transducer type and installation conditions (mild or severe flow disturbances).
- [3] The maximum operating pressure ( $P_{max}$ ) depends on the installed transducer according to table 5
- [4] Regarding  $p_{min}$  and  $p_{max}$  see also the section "Installation conditions, working pressure" on page 8.
- [5] Associated internal bore may differ for certain schedule sizes. In such cases the alternate flowrates are recalculated as follows:



D<sub>1</sub> : Associated internal bore dimension [mm] (above table)

D<sub>2</sub> : Alternate internal bore dimension [mm]

Q<sub>1</sub> : Associated flowrate [m3/h] (above table) Q<sub>2</sub> : Alternate internal bore flowrate [m3/h]

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#### Table 7 General characteristics of the family of instruments - ALTOSONIC V12D (Check)

ALTOSONIC V12D (Check)									
Pipe Si	ize	Min	imum		Maximum		Minimum	P <sub>min</sub> <sup>[4]</sup>	P <sub>max</sub>
Diameter Nominal	Associated internal bore <sup>[5]</sup>	$Q_{min}$ $T_{gas}$ $\leq 50~^{\circ}C$	$Q_{min}$ $T_{gas}$ $\leq 100~^{\circ}\text{C}$	Q <sub>max</sub> Mild & Severe disturbances	Q <sub>max</sub> Mild  disturbance	Q <sub>max</sub> <u>Severe</u> disturbance	Qt		
				G5.00G6.03	<u>G7.x</u>	<u>G7.x</u>	All		
NPS ["]	[mm]	[m³/h]	[m³/h]	[m³/h]	[m³/h]	[m³/h]	[m³/h]	[barg]	[barg]
4" (100 mm)	96	10	12	775	1010	950	39	1,0	
6" (150 mm)	144	16	30	1800	2280	2130	90	1,5	
8" (200 mm)	191	20	45	3100	4000	3750	155	2,0	
10" (250 mm)	239	25	80	4300	6000	5650	215	2,5	
12" (300 mm)	284	35	120	6400	8200	7700	320	3,0	
14" (350 mm)	312	45	150	8100	10500	9850	405	3,5	
16" (400 mm)	358	60	195	10100	13000	12200	505	4,0	According to table 5
18" (450 mm)	405	100	240	12400	16000	15000	620	4,5	
20" (500 mm)	448	150	285	14700	19000	17800	735	5,0	
24" (600 mm)	540	180	375	19400	25000	23450	970	6,0	
26" (650 mm)	585	250	500	21700	28000	26250	1085	7,0	
28" (700 mm)	633	300	600	24800	32000	30000	1240	7,0	
30" (750 mm)	708	400	800	27100	35000	32800	1355	7,0	

#### Remarks regarding table 7:

[1] If higher values are chosen for Q<sub>min</sub> or Q<sub>t</sub> and/or lower values for Q<sub>max</sub>, it has to be taken into account that:

- If ratio  $Q_{max} / Q_{min} \ge 50$ 

then:  $Q_{max} / Q_t \ge 10$ 

- If ratio  $Q_{max} / Q_{min} \ge 5$  and < 50

then:  $Q_{max} / Q_t \ge 10$ 

- [2] The maximum  $Q_{max}$  depends on the transducer type and installation conditions (mild or severe flow disturbances).
- [3] The maximum operating pressure (P<sub>max</sub>) depends on the installed transducer according to table 5.
- [4] Regarding  $p_{min}$  and  $p_{max}$  see also the section "Installation conditions, working pressure" on page 8.
- [5] Associated internal bore may differ for certain schedule sizes. In such cases the alternate flowrates are recalculated as follows:



D<sub>1</sub> : Associated internal bore dimension [mm] (above table)

D<sub>2</sub> : Alternate internal bore dimension [mm]Q<sub>1</sub> : Associated flowrate [m3/h] (above table)

Q<sub>2</sub> : Alternate internal bore flowrate [m3/h]

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### Table 8 General characteristics of the family of instruments - ALTOSONIC V12E (Check)

	ALTOSONIC V12E (Check)								
	Pipe S	ize	Minimum		Maximum	Minimum	P <sub>min</sub> <sup>[4]</sup>	P <sub>max</sub>	
	Diameter Nominal	Associated internal bore <sup>[5]</sup>	$Q_{min}$ $T_{gas}$ $\leq 50~^{\circ}C$	$Q_{min}$ $T_{gas}$ $\leq 100~^{\circ}C$	Q <sub>max</sub> Mild & Severe disturbance	Qt			
					<u>ALL</u> transducers	<u>All</u>			
	NPS ["]	[mm]	[m³/h]	[m³/h]	[m³/h]	[m³/h]	[barg]	[barg]	
	4" (100 mm)	96	10	12	1070	39	1,0		
	6" (150 mm)	144	16	30	2400	90	1,5		
	8" (200 mm)	191	20	45	4230	155	2,0		
	10" (250 mm)	239	25	80	6630	215	2,5		
	12" (300 mm)	284	35	120	8460	320	3,0	According	
	14" (350 mm)	312	45	150	10500	405	3,5	to table 5	
ĺ	16" (400 mm)	358	60	195	10100	505	4,0		
	18" (450 mm)	405	100	240	12400	620	4,5		
	20" (500 mm)	448	150	285	14700	735	5,0		
	24" (600 mm)	540	180	375	19400	970	6,0		

#### Remarks regarding table 8:

[1] If higher values are chosen for  $Q_{min}$  or  $Q_t$  and/or lower values for  $Q_{max}$ , it has to be taken into account that:

If ratio  $Q_{max}$  /  $Q_{min} \ge 50$ 

then:  $Q_{\text{max}}$  /  $Q_{\text{t}} \geq 10$ 

If ratio  $Q_{max}$  /  $Q_{min} \ge 5$  and < 50

- then:  $Q_{max} / Q_t \ge 5$
- [2] The maximum Q<sub>max</sub> depends on the transducer type and installation conditions (mild or severe flow disturbances).
- [3] The maximum operating pressure (Pmax) depends on the installed transducer according to table 5.
- [4] Regarding  $p_{min}$  and  $p_{max}$  see also the section "Installation conditions, working pressure" on page 8.
- [5] Associated internal bore may differ for certain schedule sizes. In such cases the alternate flowrates are recalculated as follows:

$$Q_{2=} \frac{{D_2}^2}{{D_1}^2} \cdot Q_1$$

: Associated internal bore dimension [mm] (above table)  $D_1$ 

 $D_2$ : Alternate internal bore dimension [mm]  $Q_1$ 

: Associated flowrate [m3/h] (above table)

: Alternate internal bore flowrate [m3/h]  $Q_2$ 







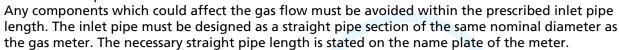


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#### Installation conditions:



#### Installation requirements



The installation requirements, based on accuracy class and mild and/or severe flow disturbance are specified in table 1, 2 and 3. The used flow conditioner (if applicable) is of type: "KROHNE flow conditioner" or "FC3".

#### Working pressure

The spool piece and the transducers can be used up to the specified pressure in table 5 ( $p_{max}$  depending on transducer type).

The two pressures, at which the meter shall be calibrated, without intermediate adjustment over its full flow rate range during initial verification ( $p_{min\ calibration}$  and  $p_{max\ calibration}$ ), shall be equal to the operating pressure range ( $p_{min\ and\ p_{max}}$ ) as given on the type plate.

In case the claimed  $P_{min}$  of the meter is  $\geq 9$  bar, and  $P_{max} - P_{min} \leq 42$  bar, only 1 calibration pressure ( $p_{calibration}$ ) is necessary.

For a maximum working pressure ( $p_{max}$ ) of the ultrasonic gas meter above 60 bar(a), a maximum calibration pressure ( $p_{max}$  calibration) of around 60 bar(a) is allowed since this is the highest possible test pressure at any test location traceable to (inter)national standards.

#### Meter in series

It is allowed to install the ALTOSONIC V12 (Check), ALTOSONIC V12D (Check) and ALTOSONIC V12E (Check) meters in series with another ultrasonic meter by directly connecting the outlet of the first meter to the inlet of the second meter, while applying the following conditions:

- Both meters are calibrated at the same time, being mounted together;
- The installation conditions of both meter types are fulfilled.

#### Reduced bore

In case the ALTOSONIC V12 (Check), ALTOSONIC V12D (Check) or ALTOSONIC V12E (Check) is applied in series with a reduced bore meter, the following condition is also applicable:

- If the ALTOSONIC V12 (Check), ALTOSONIC V12D (Check) or ALTOSONIC V12E (Check) is mounted on the second position, then the angle of inclination of the reduced bore shall be less than 7°.

#### Non-essential parts:

#### Krohne Care-Board (optional)

A board with additional IO and a diagnostic expert system to interpret standard diagnostic parameters that provides also long term trending.

It is allowed to add the Care-Board to existing meter electronics which were originally setup without a Care-Board.







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**Certificate history:** This revision replaces the previous version.



Revision	Date	Description of the modification
0	24 December 2020	Initial
1	20 December 2022	Updated the software to V2.0.05
2	19 January 2023	Typo correction in the software number V2.0.0.5
3	6 June 2025	Added V12E and software number V2.0.0.7









